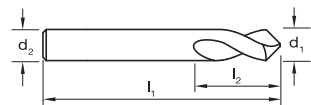


Drills Spotting



- Precision drill for machine use
- Rigid design for "seat" position accuracy
- 90° offers hole chamfering & spotting with the one tool
- 120° for spotting, matching a typical drill point
- Only drill to the depth of the point
- Refer to Carbide Drill section for VHM Spotting Drills



DIN
1897



Catalogue Code Size Ref.



Size Ref.	d ₁	L ₁	L ₂	d ₂	Pieces	Item #	Item #
0300	3.0	46	16	3.0		D175 0300	D176 0300
0400	4.0	55	22	4.0		D175 0400	D176 0400
0500	5.0	62	26	5.0		D175 0500	D176 0500
0600	6.0	63	25	6.0		D175 0600	D176 0600
0800	8.0	80	29	8.0		D175 0800	D176 0800
1000	10.0	90	32	10.0		D175 1000	D176 1000
1200	12.0	100	32	12.0		D175 1200	D176 1200
1600	16.0	114	35	16.0		D175 1600	D176 1600
2000	20.0	130	37	20.0		D175 2000	D176 2000
2500	25.0	130	37	25.0		D175 2500	D176 2500
Sets							
0004	6.0, 8.0, 10.0, 12.0				4	D175 0004	D176 0004
SDT5	6.0, 8.0, 10.0, 12.0, 16.0				5	D175 SDT5	



D175 004



D176 004



D175 SDT5



Catalogue Code	D175	D176
Discount Group	A1124	A1124
Material	HSS Co	HSS Co
Surface Finish	TIN	TIN
Colour Ring & Application	NC	NC
Geometry	-	-
Point Type	90°	120°
Shank Tolerance	h9	h9