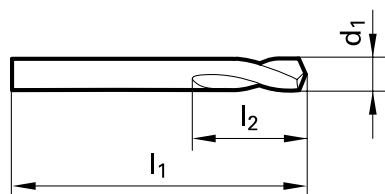




90° NC-SPOTTING DRILLS

DRILLS

Guhring no.	557	568	557F	723F	723	5649
Standard	Guhring std.					
Tool material	HSS			Solid Carbide		
Surface	○	● ^S	● ^F	● ^F	○	○
Type	N	N	N	N	N	N
Cutting direction	right-hand					
Tolerance	h6	h6	h6	h6	h6	h6
Point angle	90°	90°	90°	90°	90°	142°



d1		l1	l2	AVAILABILITY					
mm	Inch	mm	mm						
3.000		46.00	12.00	•	○				
4.000		55.00	12.00	•	○	•		•	○
5.000		62.00	14.00	•	○			•	
6.000		66.00	16.00	•	•	•		•	•
6.350	1/4	70.00	17.00	•	○			○	
8.000		79.00	21.00	•	•	•		•	○
9.520	3/8	89.00	25.00	•	○			•	
10.000		89.00	25.00	•	•	•	•	•	•
12.000		102.00	30.00	•	•	•	•	•	•
12.700	1/2	102.00	30.00	•	•			•	
15.870	5/8	115.00	37.50	•				•	
16.000		115.00	37.50	•	•	•		•	○
19.050	3/4	131.00	45.00	•				•	
20.000		131.00	45.00	•	•			•	○
25.000	63/64	151.00	53.00	•	○				
25.400	1	156.00	53.00	•					

• Australian stock item ○ German stock item