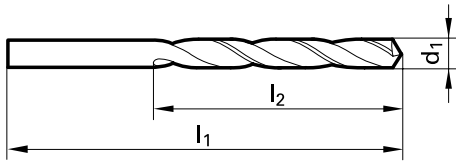




Guhring no.	217	336	5537
Standard	DIN 340		
Tool material	HSS	HSC0	
Surface	>Ø 2,36	>Ø 2,36	S
Type	N	GT 100	GU 500 DZ
Cutting direction	right-hand		
Point angle	118°	130°	118°



d1		l1	l2	AVAILABILITY		
mm	Inch	mm	mm			
1.000		56.00	33.00	•	•	○
1.500		70.00	45.00	•	•	○
2.000		85.00	56.00	•	•	○
2.500		95.00	62.00	•	•	○
2.700		100.00	66.00	•	•	○
2.800		100.00	66.00	•	•	○
3.000		100.00	66.00	•	•	○
3.170	1/8	106.00	69.00	•	•	○
3.300		106.00	69.00	•	•	○
3.400		112.00	73.00	•	•	○
3.500		112.00	73.00	•	•	○
3.570	9/64	112.00	73.00	•	•	○
3.800		119.00	78.00	○	○	○
3.900		119.00	78.00	○	○	○
3.970	5/32	119.00	78.00	•	•	○
4.000		119.00	78.00	•	•	○
4.200		119.00	78.00	•	•	○
4.300		126.00	82.00	○	○	○
4.370	11/64	126.00	82.00	•	•	○
4.500		126.00	82.00	•	•	○
4.700		126.00	82.00	○	○	○
4.760	3/16	132.00	87.00	○	○	○
4.800		132.00	87.00	○	○	○
4.900		132.00	87.00	○	○	○
5.000		132.00	87.00	•	•	○
5.100		132.00	87.00	○	○	○
5.160	13/64	132.00	87.00	○	○	○
5.200		132.00	87.00	○	○	○
5.300		132.00	87.00	○	○	○
5.400		139.00	91.00	○	○	○
5.500		139.00	91.00	•	•	○
5.560	7/32	139.00	91.00	•	•	○
5.700		139.00	91.00	○	○	○
5.800		139.00	91.00	•	•	○
5.950	15/64	139.00	91.00	•	•	○
6.000		139.00	91.00	•	•	○
6.300		148.00	97.00	○	○	○
6.350	1/4	148.00	97.00	•	•	○
6.500		148.00	97.00	•	•	○

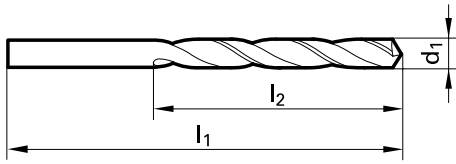
• Australian stock item ○ German stock item



LONG SERIES TWIST DRILLS

DRILLS

Guhring no.	217	336	5537
Standard	DIN 340		
Tool material	HSS	HSCO	
Surface	$>\varnothing$ 2,36	$>\varnothing$ 2,36	S
Type	N	GT 100	GU 500 DZ
Cutting direction	right-hand		
Point angle	118°	130°	118°

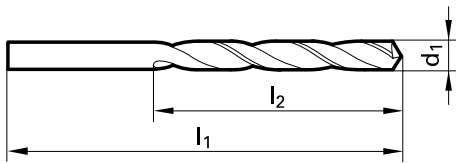


d1		l1	l2	AVAILABILITY		
mm	Inch	mm	mm			
6.700		148.00	97.00	○	●	○
6.750	17/64	156.00	102.00	●	●	
6.800		156.00	102.00	●	●	○
6.900		156.00	102.00	○	●	○
7.000		156.00	102.00	●	●	○
7.200		156.00	102.00	○	●	○
7.500		156.00	102.00	●	●	○
7.540	19/64	165.00	109.00	○	●	
7.940	5/16	165.00	109.00	●	●	
8.000		165.00	109.00	●	●	○
8.100		165.00	109.00	○	●	○
8.500		165.00	109.00	●	●	○
8.700		175.00	115.00	○	●	○
8.730	11/32	175.00	115.00	○	●	
9.000		175.00	115.00	●	●	○
9.500		175.00	115.00	●	●	○
9.520	3/8	184.00	121.00	○	●	
9.700		184.00	121.00	○	●	○
9.800		184.00	121.00	○	●	○
9.900		184.00	121.00	○	●	○
10.000		184.00	121.00	●	●	○
10.200		184.00	121.00	●	●	○
10.300		184.00	121.00	●	●	○
10.500		184.00	121.00	●	●	○
11.000		195.00	128.00	●	●	○
11.500		195.00	128.00	●	●	○
12.000		205.00	134.00	●	●	○
12.500		205.00	134.00	●	●	○
12.700	1/2	205.00	134.00	●	●	
13.000		205.00	134.00	●	●	○
13.500		214.00	140.00	●	●	○
14.000		214.00	140.00	●	●	○

● Australian stock item ○ German stock item



Guhring no.	502	618
Standard	DIN 1869	
Tool material	HSS	HSCO
Surface		
Type	GT 100	GT 100
Cutting direction	right-hand	right-hand
Point angle	130°	130°



d1		l1	l2	AVAILABILITY	
mm	Inch	mm	mm		
3.000		150.00	100.00	•	○
3.170	1/8	155.00	105.00	•	○
3.500		165.00	115.00	•	○
3.570	9/64	165.00	115.00	•	○
3.970	5/32	175.00	120.00	•	○
4.000		175.00	120.00	•	○
4.200		175.00	120.00	•	○
4.370	11/64	185.00	125.00	•	○
4.500		185.00	125.00	•	○
4.760	3/16	195.00	135.00	•	○
5.000		195.00	135.00	•	○
5.160	13/64	195.00	135.00	•	○
5.500		205.00	140.00	•	○
5.560	7/32	205.00	140.00	•	○
5.950	15/64	205.00	140.00	•	○
6.000		205.00	140.00	•	○
6.350	1/4	215.00	150.00	•	○
6.500		215.00	150.00	•	○
6.750	17/64	225.00	155.00	•	○
6.800		225.00	155.00	•	○
7.000		225.00	155.00	•	○
7.500		225.00	155.00	•	○
7.540	19/64	240.00	165.00	•	○
7.940	5/16	240.00	165.00	•	○
8.000		240.00	165.00	•	○
8.500		240.00	165.00	•	○
8.730	11/32	250.00	175.00	•	○
9.000		250.00	175.00	•	○
9.500		250.00	175.00	•	○
9.520	3/8	265.00	185.00	•	○
10.000		265.00	185.00	•	○
10.500		265.00	185.00	•	○
11.000		280.00	195.00	•	○
11.500		280.00	195.00	•	○
12.000		295.00	205.00	•	○
12.500		295.00	205.00	•	○
12.700	1/2	295.00	205.00	•	○
13.000		295.00	205.00	•	○

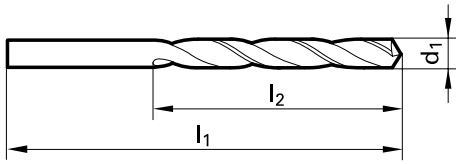
• Australian stock item ○ German stock item



EXTRA LENGTH TWIST DRILLS, SERIES 2

DRILLS

Guhring no.	503	619
Standard	DIN 1869	
Tool material	HSS	HSCO
Surface		
Type	GT 100	GT 100
Cutting direction	right-hand	right-hand
Point angle	130°	130°

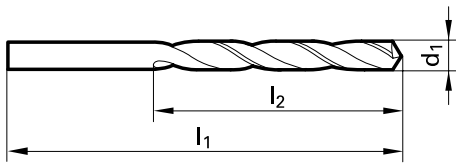


d1		l1	l2	AVAILABILITY
mm	Inch	mm	mm	
2.000		160.00	110.00	•
3.000		190.00	130.00	•
3.170	1/8	200.00	135.00	• ○
3.500		210.00	145.00	• ○
3.570	9/64	210.00	145.00	• ○
3.970	5/32	220.00	150.00	• ○
4.000		220.00	150.00	• ○
4.370	11/64	235.00	160.00	• ○
4.760	3/16	245.00	170.00	• ○
5.000		245.00	170.00	• ○
5.160	13/64	245.00	170.00	• ○
5.500		260.00	180.00	• ○
6.000		260.00	180.00	• ○
6.350	1/4	275.00	190.00	• ○
6.500		275.00	190.00	• ○
7.000		290.00	200.00	• ○
7.140	9/32	290.00	200.00	• ○
7.500		290.00	200.00	• ○
7.940	5/16	305.00	210.00	• ○
8.000		305.00	210.00	• ○
8.330	21/64	305.00	210.00	• ○
8.730	11/32	320.00	220.00	• ○
9.000		320.00	220.00	• ○
9.520	3/8	340.00	235.00	• ○
10.000		340.00	235.00	• ○
10.720	27/64	365.00	250.00	• ○
11.000		365.00	250.00	•
11.110	7/16	365.00	250.00	•
12.000		375.00	260.00	•
12.700	1/2	375.00	260.00	•
13.000		375.00	260.00	•

• Australian stock item ○ German stock item



Guhring no.	504
Standard	DIN 1869
Tool material	HSS
Surface	
Type	GT 100
Cutting direction	right-hand
Point angle	130°



d1		l1	l2	AVAILABILITY
mm	Inch	mm	mm	
3.000		240.00	160.00	•
3.170	1/8	250.00	170.00	•
3.500		265.00	180.00	•
3.970	5/32	280.00	190.00	•
4.000		280.00	190.00	•
4.370	11/64	295.00	200.00	•
4.760	3/16	315.00	210.00	•
5.000		315.00	210.00	•
5.500		330.00	225.00	•
6.000		330.00	225.00	•
6.350	1/4	350.00	235.00	•
6.500		350.00	235.00	•
6.750	17/64	370.00	250.00	•
7.000		370.00	250.00	•
7.140	9/32	370.00	250.00	•
7.500		370.00	250.00	•
7.940	5/16	390.00	265.00	•
8.000		390.00	265.00	•
8.330	21/64	390.00	265.00	•
8.730	11/32	410.00	280.00	•
9.000		410.00	280.00	•
9.520	3/8	430.00	295.00	•
10.000		430.00	295.00	•
10.320	13/32	430.00	295.00	•
10.500		430.00	295.00	•
11.000		455.00	310.00	•
11.110	7/16	455.00	310.00	•
12.000		480.00	330.00	•
13.000		480.00	330.00	•

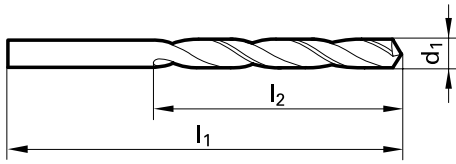
• Australian stock item ◦ German stock item



EXTRA LENGTH TWIST DRILLS

DRILLS

Guhring no.	242	243	244
Standard	Guhring std.		
Tool material	HSS		
Surface			
Type	GT 100	GT 100	GT 100
Cutting direction	right-hand	right-hand	right-hand
Point angle	130°	130°	130°



d1	l1	l2	AVAILABILITY
mm	mm	mm	
6.000	500.00	400.00	•
8.000	500.00	400.00	•
10.000	600.00	500.00	•
11.000	600.00	500.00	•
12.000	600.00	500.00	•
8.000	750.00	650.00	•
10.000	750.00	650.00	•
11.000	750.00	650.00	•
12.000	750.00	650.00	•
10.000	1000.00	850.00	•
11.000	1000.00	850.00	•
12.000	1000.00	850.00	•

• Australian stock item ◦ German stock item